



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-03
Job Sheet 173147



Part No: PB67-43001-03

Job Qty: 2 ea

Part Name: Aft Blade Fold Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 08-07-30 new issue DD verified by:ec IPP Rev:B 08-12-04 up date part list DD
Verified by:ec IPP Rev C 10.09.24 as per Rev C dwg EC verified by:DD IPP Rev:D 10.10.21 added
NAS1149F0532P DD verf:JLM IPP REV:E 16.11.21 DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/26/18	0.00	0.00	Start Up Small Fab-4		2018-04-23
100	Small Fab	2 pcs		4/27/18	0.00	18.18	Small Fab-9		CPL DAS 38
110	QC	2 pcs		4/27/18	0.00	0.00	QC5		DAS 38
120	Packaging	2 pcs		4/27/18	0.00	0.00	Packaging3-2		DAS 6 APR 25 2018
130	QC21-SA	2 Ea		4/27/18	0.00	0.00	QC21		6 9-89

Part Op 100 - 1- Assemble as per dwg and use 242 threadlock A/R shown on dwg PB67-43001 page 2. 242 THREADLOCK
Descriptions: batch: _____

130 - A/R 242 THREADLOCK batch: _____

DAS 21 9-89
APR 25 2018



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Container No: S064096



Part: PB67-43001-03

Job No: 173147

Serial No/Batch: S064096

Revision:

Inspector:

Date: 04/23/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
240-107	Spring Slotted Pin	24 Ea (12 ea)	90-Start up Operation	M137731
30345T21	Lanyard	2 Ea (1 ea)	90-Start up Operation	FM137492
30345T24	Lanyards	6 Ea (3 ea)	90-Start up Operation	FM137492.91
3408A98	Detent Ball Spring Plung	2 Ea (1 ea)	90-Start up Operation	FM137492
AN4-10A	Bolt	4 Ea (2 ea)	90-Start up Operation	FM137410.0
AN4-13A	Bolt	2 Ea (1 ea)	90-Start up Operation	3045860
AN4-15A	Bolt	8 Ea (4 ea)	90-Start up Operation	3057420
AN5-26A	Bolt	2 Ea (1 ea)	90-Start up Operation	FM137424-40
AN6-11A	Bolt	4 Ea (2 ea)	90-Start up Operation	FM137459-1
AN6-16A	Bolt	4 Ea (2 ea)	90-Start up Operation	FM137459.80
AN8-13A	Bolt	4 Ea (2 ea)	90-Start up Operation	FM137459.70
BSP43	Rivet	6 Ea (3 ea)	90-Start up Operation	FM137459.74
CR3213-4-05	Rivet	2 Ea (1 ea)	90-Start up Operation	3049313
D3440-1	Tube Guide (Supersedes B67-43001-25/-307)	2 Ea (1 ea)	90-Start up Operation	1160971
D3440-3	Clamp (Supersedes B67-43001-309)	2 Ea (1 ea)	90-Start up Operation	116097241
D3444-1	Velcro Loop Belt	2 Ea (1 ea)	90-Start up Operation	1160813-2
D3447-9	Swing Arm	4 Ea (2 ea)	90-Start up Operation	5060369
D3449-1	Pad	2 Ea (1 ea)	90-Start up Operation	1160965
D3451-043	Handle And Lock-Down Assembly	2 Ea (1 ea)	90-Start up Operation	1160913
D3451-045	Handle And Lock-Down Assembly	2 Ea (1 ea)	90-Start up Operation	1160902
D3922-1	Clip	2 Ea (1 ea)	90-Start up Operation	1148014
MS17984-C410	Quick Pin Replacement	2 pcs (1 ea)	90-Start up Operation	5031392
MS17984-C418	Quick Release Pin	6 pcs (3 ea)	90-Start up Operation	3036480
MS21042L4	Nut	18 Ea (9 ea)	90-Start up Operation	30603920
MS21042L5	Nut	2 Ea (1 ea)	90-Start up Operation	3041167
MS21042L6	Nut	8 Ea (4 ea)	90-Start up Operation	3034399
MS24694-S100	Flat Head Screw	4 Ea (2 ea)	90-Start up Operation	3027347
MS27039-1-07	Screw	2 Ea (1 ea)	90-Start up Operation	3040536
MS27039-1-18	Screw	2 Ea (1 ea)	90-Start up Operation	1124306
MS51859-6	Washer	16 Ea (8 ea)	90-Start up Operation	FM137459
MS51859-7	Washer	4 Ea (2 ea)	90-Start up Operation	FM137458
MS51859-8	Washer	16 Ea (8 ea)	90-Start up Operation	FM1374606-15
NAS1149DN632J	Washer	8 pcs (4 ea)	90-Start up Operation	3024982
NAS1149F0316P	Washer	2 Ea (1 ea)	90-Start up Operation	FM137459
NAS1149F0432P	Washer	32 Ea (16 ea)	90-Start up Operation	3050055
NAS1149F0532P	Washer	4 Ea (2 ea)	90-Start up Operation	1186574
NAS1149F0632P	Washer	16 Ea (8 ea)	90-Start up Operation	3048297
NAS1149F0832P	Washer	4 Ea (2 ea)	90-Start up Operation	1186574
NAS43DD3-61	Spacer	2 Ea (1 ea)	90-Start up Operation	FM1374635
PB67-43001-09	Aft Blade Fold Assembly Weldment	2 Ea (1 ea)	90-Start up Operation	3060298
PB67-43001-13	Aft Adjustable Blade Support Assembly	2 Ea (1 ea)	90-Start up Operation	3053401
PB67-43001-135	Male Eye	2 Ea (1 ea)	90-Start up Operation	1160970
PB67-43001-137	Locking Sleeve	2 Ea (1 ea)	90-Start up Operation	1160916
PB67-43001-155	Pin	2 Ea (1 ea)	90-Start up Operation	112807
PB67-43001-17	Aft Adjustable Blade Support Assembly	2 Ea (1 ea)	90-Start up Operation	FM1374607
PB67-43001-21	Upper Blade Support And Cover Assembly	2 Ea (1 ea)	90-Start up Operation	1160904/1162953
PB67-43001-23	Lower Blade Support And Cover Assembly	2 Ea (1 ea)	90-Start up Operation	1160903
PB67-43001-261	Lever Arm	4 Ea (2 ea)	90-Start up Operation	116090533/3052962
PB67-43001-265	Delta Bushing	10 Ea (5 ea)	90-Start up Operation	1160921
PB67-43001-299	Bushing	4 Ea (2 ea)	90-Start up Operation	1160814
PB67-43001-305	Bearing	2 Ea (1 ea)	90-Start up Operation	1160972
PB67-43001-37	Tube Arm Assembly	2 Ea (1 ea)	90-Start up Operation	1160901
PB67-43001-57	Stabilizer Arm	2 Ea (1 ea)	90-Start up Operation	3048157
PB67-43001-59	Adjustable Attachment Arm	2 Ea (1 ea)	90-Start up Operation	3060976
PB67-43001-63	Handle Assembly	2 Ea (1 ea)	90-Start up Operation	3049020

2535

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	240-107	24	128	0
	30345T21	2	15	0
	30345T24	6	11	0
	3408A98	2	29	0
	AN4-10A	4	99	0
	AN4-13A	2	459	0
	AN4-15A	8	121	0
	AN5-26A	2	26	0
	AN6-11A	4	56	0
	AN6-16A	4	13	0
	AN8-13A	4	19	0
	BSP43	6	225	0
	CR3213-4-05	2	662	0
	D3440-1	2	5	0
	D3440-3	2	5	0
	D3444-1	2	10	0
	D3447-9	4	0	0
	D3449-1	2	13	0
	D3451-043	2	5	0
	D3451-045	2	5	0
	D3922-1	2	34	0
	MS17984-C410	2	6	0
	MS17984-C418	6	25	0
	MS21042L4	18	990	0
	MS21042L5	2	877	0
	MS21042L6	8	566	0
	MS24694-S100	4	67	0
	MS27039-1-07	2	115	0
	MS27039-1-18	2	1,388	0
	MS51859-6	16	88	0
	MS51859-7	4	69	0
	MS51859-8	16	165	0
	NAS1149DN632J	8	430	0
	NAS1149F0316P	2	68	0
	NAS1149F0432P	32	1,196	0
	NAS1149F0532P	4	664	0
	NAS1149F0632P	16	33	0
	NAS1149F0832P	4	948	0
	NAS43DD3-61	2	6	0
	PB67-43001-09	2	0	0
	PB67-43001-13	2	0	0
	PB67-43001-135	2	5	0
	PB67-43001-137	2	9	0
	PB67-43001-155	2	9	0
	PB67-43001-17	2	0	0
	PB67-43001-21	2	9	0
	PB67-43001-23	2	10	0
	PB67-43001-261	4	3	0
	PB67-43001-265	10	46	0
	PB67-43001-299	4	22	0
	PB67-43001-305	2	6	0
	PB67-43001-37	2	5	0
	PB67-43001-57	2	0	0
	PB67-43001-59	2	0	0
	PB67-43001-63	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 2/27/18 9:28 AM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002535	S061311	30345T21	Lanyard	fm135998-75	ST580	2
002535	S061310	30345T24	Lanyards	fm137492.91	ST580	6
002535	S061309	3408A98	Detent Ball Spring Plung	f123478	ST581	2
002535	S061308	AN4-10A	Bolt	fm137412-0	ST345	4
002535	S061307	AN4-13A	Bolt	s045860	ST344	2
002535	S061306	AN4-15A	Bolt	s057424	ST343	8
002535	S061305	AN5-26A	Bolt	f111424-40	ST337	2
002535	S061304	AN6-11A	Bolt	fm137459-1	ST335	4
002535	S061303	AN6-16A	Bolt	fm137459.80	ST334	4
002535	S061302	AN8-13A	Bolt	fm137459.70	ST332	4
002535	S061301	BSP43	Rivet	fm137459-4	ST557	6
002535	S061300	CR3213-4-05	Rivet	s019315	ST319	2
002535	S061292	D3440-1	Tube Guide (Supersedes B67-43001-25/-307)	f160971	WA003	2
002535	S061291	D3440-3	Clamp (Supersedes B67-43001-309)	f161241	WA003	2
002535	S061290	D3444-1	Velcro Loop Belt	f160813-1	WA003	2
002535	S061288	D3449-1	Pad	f160965	WA003	2
002535	S061287	D3451-043	Handle And Lock-Down Assembly	f160913	WA003	2
002535	S061286	D3451-045	Handle And Lock-Down Assembly	f160902	WA003	2
002535	S061285	D3922-1	Clip	F148014	ST057	2
002535	S034392	MS17984-C410	Quick Pin Replacement		ST315	2
002535	S061284	MS17984-C418	Quick Release Pin	s036480	ST315	6
002535	S061282	MS21042L4	Nut	s060392	ST303	18
002535	S061281	MS21042L5	Nut	s041167	ST303	2
002535	S061280	MS21042L6	Nut	s034399	ST303	8
002535	S061279	MS24694-S100	Flat Head Screw	s027547	ST283	4
002535	S061277	MS27039-1-07	Screw	s040536	ST281	2
002535	S061276	MS27039-1-18	Screw	f124326	OVER006	2
002535	S061275	MS51859-6	Washer	fm137459	ST268	16
002535	S061274	MS51859-7	Washer	fm135058	ST268	4
002535	S061273	MS51859-8	Washer	fm134606-15	ST268	16
002535	S061272	NAS1149DN632J	Washer	s024482	ST265	8
002535	S061271	NAS1149F0316P	Washer	fm132579	ST262	2
002535	S061270	NAS1149F0432P	Washer	s050055	ST262	32
002535	S061269	NAS1149F0532P	Washer	f18057-4	ST262	4
002535	S061268	NAS1149F0632P	Washer	s048297	ST262	16

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002535	S061267	NAS1149F0832P	Washer	f18057	ST262	4
002535	S061265	NAS43DD3-61	Spacer	fm128635	ST550	2
002535	S061264	PB67-43001-135	Male Eye	f160970	WA003	2
002535	S061263	PB67-43001-137	Locking Sleeve	f160916	WA003	2
002535	S061262	PB67-43001-155	Pin	f142807	WA003	2
002535	S061260	PB67-43001-21	Upper Blade Support And Cover Assembly	f160904	WA003	2
002535	S061259	PB67-43001-23	Lower Blade Support And Cover Assembly	f160903	WA003	2
002535	F160905	PB67-43001-261	Lever Arm		WA003	3
002535	S061258	PB67-43001-261	Lever Arm	s052462	WA003	1
002535	S061257	PB67-43001-265	Delta Bushing	f160921	WA003	10
002535	S061256	PB67-43001-299	Bushing	f160814	WA003	4
002535	S061255	PB67-43001-305	Bearing	f160972	WA003	2
002535	S061253	PB67-43001-37	Tube Arm Assembly	f160901	WA003	2
002535	S061252	PB67-43001-57	Stabilizer Arm	s048157	WA003	2
002535	S061251	PB67-43001-63	Handle Assembly	s049020	WA003	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/16/18 11:40 AM dart.quirion.sonia